

Green Hydrogen Manufacturing: A Review of Opportunities and Challenges for Digital Twin Technology

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ABSTRACT

The manufacturing of green hydrogen has emerged as a promising avenue for sustainable energy production, but it also presents significant challenges in terms of cost, efficiency, and scalability. Digital twin technology has the potential to address these challenges by providing real-time monitoring and control, enabling predictive maintenance, and supporting simulation modeling. In this paper, we explore the opportunities and challenges associated with digital twin technology in the context of green hydrogen manufacturing.

KEYWORDS: *Green Hydrogen Manufacturing, digital twin, ChatGPT, Energy*

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I. INTRODUCTION

The history of digital twin and digital twin timeline

The concept of a digital twin has its roots in the early days of computer-aided design (CAD) and computer-aided engineering (CAE) in the 1960s and 1970s. However, it was not until the early 2000s that the term "digital twin" was coined by Dr. Michael Grieves, a professor at the University of Michigan.

Here is a timeline of the history of digital twins:

The 1960s-1970s: The concept of CAD and CAE is developed, laying the foundation for the digital twin concept.

2002: Dr. Michael Grieves introduces the concept of a digital twin while working at the University of Michigan.

The 2010s: The term "digital twin" gains popularity in the manufacturing and industrial sectors as a way to model and simulate complex systems.

2011: NASA begins using digital twin technology to monitor and maintain its space assets, including the Mars Rover.

2013: General Electric (GE) begins developing digital twins for its gas turbines, which allows the company

to monitor performance and predict maintenance needs.

2016: Siemens introduces its Digital Twin technology, which creates a virtual model of physical assets to improve their design, construction, and operation.

2017: The Industrial Internet Consortium (IIC) releases a whitepaper on the concept of a digital twin, highlighting its potential for improving manufacturing processes.

2018: The World Economic Forum (WEF) names digital twins as one of the top ten emerging technologies of the year.

2020: The COVID-19 pandemic accelerates the adoption of digital twin technology as companies look for ways to monitor and optimize remote assets and operations.

Today, digital twin technology is becoming increasingly important in a variety of industries, including manufacturing, healthcare, transportation, and energy. As technology continues to advance, digital twin technology will likely continue to evolve and play an even greater role in shaping our world.

Overall, the introduction of chatbots in the green hydrogen manufacturing supply chain has had a significant impact on the efficiency and effectiveness of supply chain operations, leading to improved customer satisfaction, reduced costs, and increased profits for companies.

II. ChatGPT Chatbot and its features

ChatGPT is a conversational AI chatbot designed to simulate human-like conversation and provide assistance on a wide range of topics. Some of the key features of ChatGPT include:

Natural Language Processing: ChatGPT is built using state-of-the-art Natural Language Processing (NLP) techniques that enable it to understand and respond to user queries in a way that feels natural and intuitive.

Multilingual Support: ChatGPT can converse in multiple languages, including English, Spanish, French, German, and many others. This makes it easy for users from all over the world to communicate with ChatGPT in their native language.

Deep Learning: ChatGPT is based on the GPT-3.5 architecture, which is a deep learning model that allows it to learn and adapt to new information over time. This enables ChatGPT to provide increasingly accurate and personalized responses to user queries. **Personalization:** ChatGPT can learn from a user's past interactions to provide personalized responses and recommendations. This feature helps to make the conversation more engaging and relevant to the user's needs.

Knowledge Base: ChatGPT has access to a vast knowledge base that includes information on a wide range of topics, from science and technology to history and culture. This makes it a valuable resource for users seeking information on any subject.

Context Awareness: ChatGPT can understand the context of a conversation and use that information to provide more relevant and accurate responses. This feature helps to make the conversation feel more natural and fluid.

Overall, ChatGPT is a highly sophisticated and intelligent chatbot that can provide valuable assistance and support to users on a wide range of topics.

III. The Energy and various forms of energy manufacturing

Energy is the capacity of a physical system to perform work. It is the ability to do work or cause a change. There are many different forms of energy, and they can be categorized into two main types: potential energy and kinetic energy.

Potential energy is energy that is stored in a system or object due to its position or state. Examples of potential energy include:

Chemical energy: Energy stored in chemical bonds. Examples include fossil fuels, wood, and food.

Nuclear energy: Energy stored in the nucleus of an atom. Examples include uranium and plutonium.

Gravitational energy: Energy stored in an object due to its position in a gravitational field. Examples include a ball held up in the air, or water in a dam.

Kinetic energy is energy that is associated with motion. Examples of kinetic energy include:

Thermal energy: Energy associated with the motion of particles in a substance. Examples include heat from the sun or a burning fire.

Electrical energy: Energy associated with the flow of electrons. Examples include batteries, power lines, and lightning.

Mechanical energy: Energy associated with the motion or position of an object. Examples include a moving car, a swinging pendulum, or a wind turbine.

Energy can be manufactured or produced in various forms. Some of the common forms of energy manufacturing include:

Fossil fuel energy production: This involves the extraction, refining, and burning of fossil fuels such as coal, oil, and natural gas to produce energy.

Nuclear energy production: This involves the use of nuclear reactions to generate heat, which is then used to produce steam and generate electricity.

Renewable energy production: This involves the use of renewable resources such as wind, solar, hydro, and geothermal energy to generate electricity or produce other forms of energy such as hydrogen.

Bioenergy production: This involves the use of organic matter such as plants, waste, and wood to produce energy through combustion or other means.

Chemical energy production: This involves the production of chemicals that can be used as energy sources, such as hydrogen or ammonia.

Overall, energy is a fundamental concept in physics and is essential for our daily lives. There are many different forms of energy, and they can be manufactured in a variety of ways depending on the source and technology used.

IV. The distinction between brown hydrogen, grey hydrogen, and blue hydrogen

Brown, grey, and blue hydrogen are all different types of hydrogen that are produced from different sources

and with different levels of environmental impact. Here is a brief overview of each type:

Brown hydrogen: Brown hydrogen is produced from coal gasification, which involves converting coal into a gas by heating it in the presence of steam and oxygen. This process generates significant greenhouse gas emissions, making brown hydrogen the most environmentally damaging form of hydrogen production.

Grey hydrogen: Grey hydrogen is produced from natural gas using a process called steam methane reforming. This process also generates significant greenhouse gas emissions, but it is less environmentally damaging than coal gasification.

Blue hydrogen: Blue hydrogen is also produced from natural gas using steam methane reforming, but it includes an additional step called carbon capture and storage (CCS). In CCS, the carbon dioxide generated by the steam methane reforming process is captured and stored underground, reducing the greenhouse gas emissions associated with hydrogen production. Blue hydrogen is a cleaner form of hydrogen production than grey hydrogen, but it still relies on fossil fuels as a feedstock.

Overall, blue hydrogen is the cleanest form of hydrogen production among these three types, but it still relies on natural gas as a feedstock. In contrast, green hydrogen is produced using renewable energy sources, such as solar or wind power, and is considered the cleanest and most sustainable form of hydrogen production.

V. Green hydrogen is different from above

Green hydrogen is produced using renewable energy sources, such as wind, solar, and hydropower, which power the process of water electrolysis. During electrolysis, an electric current is passed through water, splitting it into hydrogen and oxygen. The hydrogen produced through this process is considered "green" because it does not generate any greenhouse gas emissions and relies on renewable energy sources.

Compared to brown, grey, and blue hydrogen, green hydrogen is the cleanest and most sustainable form of hydrogen production because it relies on renewable energy sources instead of fossil fuels. Green hydrogen has the potential to play a significant role in reducing greenhouse gas emissions and addressing climate change, particularly in sectors where it is difficult to replace fossil fuels with other clean energy sources, such as transportation, industry, and heating.

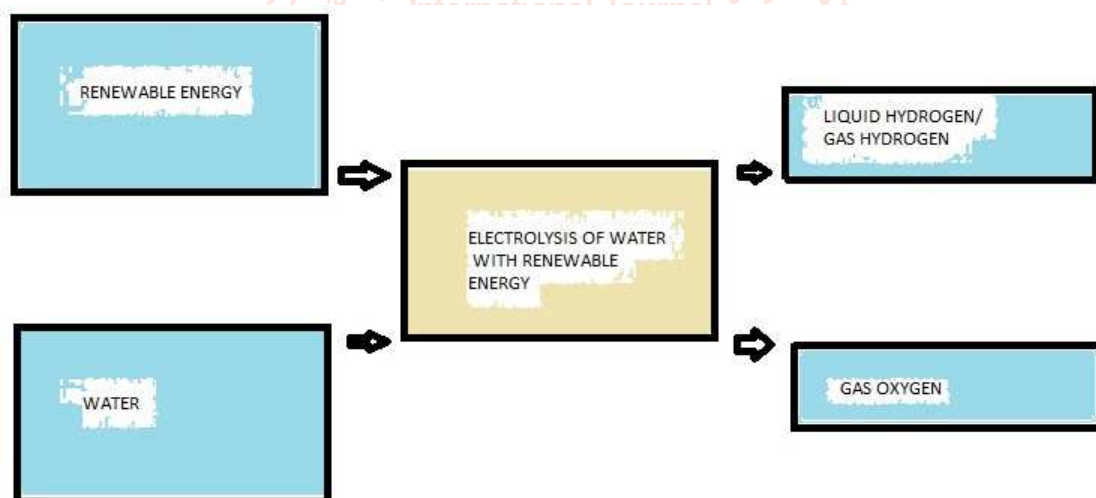


Figure 1. Proposed Flow Diagram of Green Hydrogen

However, one of the challenges with green hydrogen is that it currently has a higher cost of production compared to other forms of hydrogen. This is because the cost of renewable energy sources, such as wind and solar power, is still relatively high compared to the cost of fossil fuels. As the cost of renewable energy sources continues to decrease, however, the cost of producing green hydrogen is expected to become more competitive with other forms of hydrogen production.

VI. Digital twin used in the production of green hydrogen

Digital twin technology can be used to improve the production and efficiency of green hydrogen. Here is a

stepwise elaboration of how a digital twin can be used in the production of green hydrogen:

Data collection: The first step in creating a digital twin for green hydrogen production is to collect data from sensors and other sources. This data should include information on the production process, such as temperature, pressure, and flow rates, as well as data on the performance of equipment and other components.

Model development: Once the data has been collected, it can be used to create a virtual model of the green hydrogen production process. This model should include all of the relevant components of the

production process, including the electrolyzer, power source, and storage systems.

Optimization: With the digital twin model in place, it can be used to optimize various aspects of the production process. For example, the model can be used to simulate the effects of changes in operating conditions, such as temperature and pressure, on the production of green hydrogen. The model can also be used to identify potential areas for improvement in the production process.

Predictive maintenance: The data collected from sensors and other sources can also be used to predict when maintenance is needed on equipment and other components. By using the digital twin to simulate the effects of different maintenance scenarios, operators can optimize maintenance schedules and reduce downtime.

Continuous improvement: As more data is collected and analyzed, the digital twin can be used to continually improve the efficiency and performance of the green hydrogen production process. This can be done by identifying areas for improvement and simulating the effects of different changes to the production process.

Overall, the use of a digital twin in the production of green hydrogen can help to improve efficiency, reduce costs, and minimize the environmental impact of the production process. By optimizing the production process through the use of a digital twin, companies can produce green hydrogen more effectively and help to promote the transition to a cleaner and more sustainable energy future.

VII. The KPI of the digital twin of green hydrogen manufacturing

The key performance indicators (KPI) of a digital twin for green hydrogen manufacturing can vary depending on the specific goals of the production process. Here are some potential KPIs for a digital twin of green hydrogen manufacturing:

Energy efficiency: One important KPI for green hydrogen manufacturing is energy efficiency. This can be measured by looking at the amount of energy required to produce a certain amount of hydrogen. By optimizing the production process through the use of a digital twin, it may be possible to improve energy efficiency and reduce the amount of energy required to produce green hydrogen.

Production yield: Another important KPI for green hydrogen manufacturing is production yield. This refers to the amount of green hydrogen produced relative to the amount of water and energy used in the production process. By optimizing the production process through the use of a digital twin, it may be possible to increase production yield and reduce waste.

Maintenance costs: The use of a digital twin can also help to reduce maintenance costs by optimizing maintenance schedules and identifying potential maintenance issues before they become major problems. This can be a key KPI for companies looking to reduce operational costs and improve overall efficiency.

Emissions reduction: One of the main benefits of green hydrogen production is its potential to reduce greenhouse gas emissions. A key KPI for a digital twin of green hydrogen manufacturing could be the reduction of greenhouse gas emissions from the production process. By optimizing the production process and reducing the amount of energy required, it may be possible to reduce emissions and help to address climate change.

System availability: The availability of the digital twin system itself can also be a KPI. This includes the reliability and uptime of the system as well as the ability to access and use the data generated by the digital twin for decision-making and optimization.

By tracking and optimizing these KPIs using a digital twin for green hydrogen manufacturing, companies can improve the efficiency and sustainability of their production processes, reduce costs, and help to promote the transition to a cleaner and more sustainable energy future.

VIII. Merits of green hydrogen as a renewable source over other energy forms

Here are some of the merits of green hydrogen as a renewable energy source over other forms of energy:

Carbon-free: green hydrogen is produced using renewable energy sources such as wind, solar, and hydropower, and it is completely carbon-free. This means that it does not produce any greenhouse gas emissions or contribute to climate change.

Versatile: Green hydrogen is a versatile energy source that can be used in a variety of different applications. It can be used to power transportation, heat buildings, and generate electricity, making it a potentially valuable replacement for fossil fuels in a wide range of industries.

Energy storage: green hydrogen can be used as a form of energy storage, which can be particularly useful for intermittent renewable energy sources, such as wind and solar power. Hydrogen can be stored in tanks or used to produce electricity through fuel cells, making it a flexible and reliable energy storage solution.

Scalable: Green hydrogen production is scalable, which means that it can be produced on a large or small scale depending on the needs of a particular application. This makes it suitable for both industrial and residential use.

Safe: Green hydrogen is a safe energy source that does not produce harmful emissions or pollutants. It is non-toxic and non-flammable when stored properly.

Abundant: Hydrogen is the most abundant element in the universe, and green hydrogen can be produced from a variety of renewable energy sources. This means that it has the potential to be a reliable and sustainable energy source for many years to come.

Overall, green hydrogen offers many benefits as a renewable energy source, including its carbon-free nature, versatility, energy storage capabilities, scalability, safety, and abundance. As the cost of renewable energy sources continues to decrease and the technology for green hydrogen production improves, it has the potential to become an increasingly important part of the transition to a cleaner and more sustainable energy future.

IX. Limitation of green hydrogen manufacturing

While green hydrogen is considered a promising renewable energy source, there are several limitations to its manufacturing. Some of the key limitations include:

Cost: Green hydrogen is currently more expensive to produce than conventional fossil fuels, due in large part to the high cost of renewable energy sources such as solar and wind.

Scale: Scaling up the production of green hydrogen to meet global energy demands would require a significant investment in renewable energy infrastructure, which could be a limiting factor.

Storage and transportation: Hydrogen gas is difficult to store and transport, and requires specialized equipment and infrastructure.

Water availability: Producing green hydrogen requires large amounts of water, which could be a limiting factor in areas with limited water resources.

Efficiency: The efficiency of the electrolysis process used to produce green hydrogen is currently relatively low, meaning that a significant amount of energy is lost during the process.

Material requirements: The production of green hydrogen requires specialized materials, such as high-purity electrolyte membranes, which could be a limiting factor in terms of availability and cost.

Despite these limitations, green hydrogen is still considered a promising renewable energy source that could play an important role in reducing greenhouse gas emissions and transitioning to a more sustainable energy system. As technology continues to improve

and costs come down, these limitations will likely become less significant over time.

X. Applications of green hydrogen

Green hydrogen is produced through the process of electrolysis of water, using renewable energy sources such as wind or solar power. It is a clean and sustainable form of energy that has several applications, including:

Energy storage: green hydrogen can be stored for long periods and used to power fuel cells or generate electricity when renewable energy sources are not available.

Transportation: Green hydrogen can be used as fuel for vehicles, including cars, trucks, and buses. It can also be used in shipping and aviation, providing a clean alternative to fossil fuels.

Industry: Green hydrogen can be used in various industrial processes, including chemical production, refining, and steel manufacturing. It can also be used to produce fertilizers, which can help reduce greenhouse gas emissions.

Heating and cooling: green hydrogen can be used to provide heating and cooling for buildings, as well as for industrial processes that require high-temperature heat.

Power generation: green hydrogen can be used to generate electricity through fuel cells, which convert hydrogen into electricity without producing greenhouse gas emissions.

Overall, green hydrogen has the potential to replace fossil fuels in many different applications, helping to reduce greenhouse gas emissions and mitigate the effects of climate change.

XI. Conclusion

In conclusion, green hydrogen is a promising renewable energy source that is produced by using renewable electricity to split water molecules into hydrogen and oxygen through the process of electrolysis. Green hydrogen has several advantages over other energy sources, including its ability to be produced using renewable energy sources, its low carbon emissions, and its versatility in terms of its potential applications. However, the production of green hydrogen also has limitations, including its high cost, the need for specialized equipment and infrastructure, and the requirement for large amounts of water. Despite these limitations, green hydrogen is likely to play an increasingly important role in the transition to a more sustainable energy system in the coming years, and advances in technology are expected to help overcome many of these limitations over time.

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